

Selling Tips for Greases

The webinar will begin in less than 10 minutes.

Gordon Dillaman and Doug Rice

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Selling Tips for Greases

The webinar will begin in less than 5 minutes.

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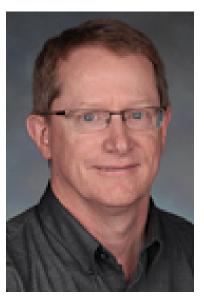
Gordon Dillaman

- Senior Account Manager Lubricant Sales
- 40 years of Experience
 - Commercial/Industrial Manager- Southern US
 - Regional Manager– Western US
 - Specialty Products Manager- North & South America
 - Metalworking
 - Grease
 - Food Grade
 - Global Grease General Manager- Worldwide



Doug Rice

- Senior Product Specialist Grease Technology
- 27 years of Experience
 - Laboratory Supervisor Oklahoma City
 - Product Specialist Fluids Technology
 - Product Specialist Grease Technology
 - Technical Service Representative Sales
 - Senior Account Manager Sales
- Certifications
 - NLGI Certified Lubricating Grease Specialist (CLGS)
 - STLE Certified Lubrication Specialist (CLS)
 - STLE Oil Monitoring Analyst (OMA)



Agenda

- Grease Sales Tips
 - Greases
 - Sales Call Planning
 - Grease Questions
 - Selling Tools
- North American Market Overview
 - Overall Volume
 - Thickener Types
 - Trends
- Grease Basics
 - Thickener Types
 - Specific Applications
 - Advantages and Disadvantages
 - Additives Unique to Greases



Grease Sales Tips

Gordon Dillaman







> WHO USES GREASE? EVERYONE!!

- > WHAT PRODUCT CATERGORY IS MOST PROFITABLE?
 - MOTOR OILS
 - GEAR OILS
 - INDUSTRIAL OIL
 - GREASE
- > WHERE DO YOU START?

GREA\$E!



Sales Call Planning



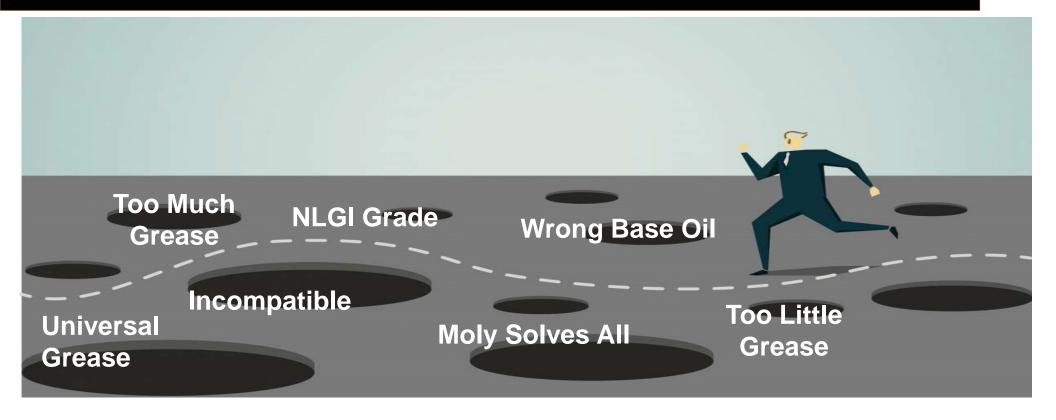


What is currently used?

What is the application, type of bearing? What is the speed? What is the temperature? Is the current grease performing?

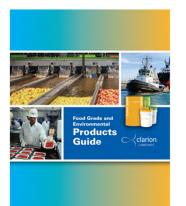
USE THE TOOLS AVAILABLE

KNOW THE GREASE PITFALLS











Specialized Products for the Mining moustry

	Product	Benefits						
Greases	Lithoplex [®] CM	Quality lithium-complex grease for harsh environments. Excellent extreme-pressure resistance and corrosion protection. Contains 3% molybdenum sulfide (Moly).						
	Lithoplex HM	Quality lithium-complex grease for harsh environments. Excellent extreme-pressure resistance and corrosion protection for heavily loaded applications. Contains 5% Moly.						
	UltraLife [™] CSEP 5M	Quality calcium sulfonate-complex grease for harsh environments. Exceptional extreme- pressure resistance and corrosion protection for heavily loaded applications. Contains 5% Mo						
	SynDurance [®] Premium Synthetic 460 #2	Full-synthetic, lithium-complex grease. Superior water washout and spray off resistance designed for excellent corrosion protection in fresh- and sea-water conditions. Extends service life. NLGI GC-LB certified.						
	SynDurance Premium Synthetic 460 #00	Full-synthetic, lithium-complex grease. Excellent corrosion protection. Extends service life. Highly water resistant. Specifically engineered for gear boxes and trailer wheel bearings.						







Sales Guide: Grease

The Mystik Legacy

Mystik's heritage rests with its inception at Cato Oil & Grease nearly one hundred years ago. CITGO® purchased the Mystik brand along with Cato in 1995. Mystik's tradition-rich greases were proven in the heartland of America for many years before commercializing into even more demanding applications such as steel mills and mining operations.

Today, Mystik is found in nearly any application that demands the highest level of protection and lubrication. From truck fleets, forestry, and off-road applications, to pellet mills, the energy sector, and yes... steel mills; Mystik's performance and consistency remains unrivaled.

Most Popular Mystik Greases



JT-6 Multi-Purpose – "The Original" JT-6 Super Heavy Duty 460 – "The Heir to the Throne"

Check out the rest of the family below...your grease solution is found here!

Mystik					Wyster,	0	Inverte V	MARKIN .
LUBRICANTS	Mystik JT-6* Multi-Purpose	Mystik JT-6 HP Marine	Mystik JT-6 Lo-Temp Extreme	Mystik JT-6 Synthetic Blend	Mystik JT-6 Hi-Temp	Mystik JT-6 Hi-Temp with Moly	Mystik JT-6 Super Heavy Duty 460	Mystik JT-6 Synthetic 220
APPLICATIONS								
Automotive (NLGI Service Class: GC-LB) Chassis, Wheel Bearings, U-Joints, Tie Rod Ends		· · · · · · · · · · · · · · · · · · ·		1	1	1		1
Heavy-Daty Trucks Class 6, 7 & 8 Fifth Wheel, King Pins, U-Joints					1	1	1	1
Agriculture Tractors, Implements	1			1	1	1	1	1
Marine Trailer Wheel Bearings, Stern Drive, Steering Linkage	1*	*			~	1		1
General Industrial	1		1	1	~	1	1	1
Construction					~	1	1	1
FEATURES								
Corresion Protection	Freshwater	Freshwater and Saltwater	Freshwater	Freshwater	Freshwater	Freshwater	Freshwater and Saltwater	Freshwater and Saltwater
Service Life	Good	Good	Good	Good	Better	Better	Best	Best
Heavy Load & Shock-Load Wear Protection					~	~	1	~
Operating Temperature Range, *F	0 to 250	0 to 250	-40 to 250	-20 to 250	-10 to 325	-10 to 325	-5 to 350	-20 to 350
Low-Temporature Performance	Good	Good	Best	Best	Better	Better	Better	Best
Stay-In-Place Performance	Better	Better	Good	Good	Better	Better	Best	Best
"Not for use on trailers with disc brakes. © 2015 CITEO Petroleum Corporation. The Mystik name and logo are re LM-151116002	gistered trademarks of CITGO	Petroleum Corporation.				Му	STIKLUB	ES.COM





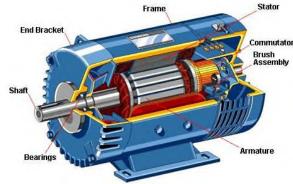
CITGO[®] Grease Product Application and Performance Chart

			CERTIFI	CATIONS								APPLICATION	S					PERFOR	MANCE	
GREASES	NLGI GRADE	APPROXIMATE TEMPERATURE RANGE 9F	NSF H-2	NLGI Automotive Class	COLOR	DROPPING POINT RANGE "F	S MOLY	Automotive (Chasis, Wheel Bearings, U-Joints, Tie Rod Ends)	Heavy-Duty Tucks Class 6, 7 and 8 (Fith Wheel, King Fins, U-Joints)	Construction/Mining	General Industrial	Heavy Industrial	Marine (Traler Wheel Bearings.* Stern Drive, Steering Linkage)	Railroad	A griculture	Pellet Mill	Heavy Load and Shock-Load Wear Protection	Corrosion Protection	Service Life	Low Temperature Performance
Jet Lubricant™	1	0 to 225			Dark Brown									•			•	•	•	
	1	-5 to 325		1	Gray	500	3		•						•			•	•	1
Lithoplex [®] CM	2	5 to 325		†	Gray	500	3		•	•	•	†			•			•	•	1
	1	0 to 325		1	Gray	500	5		•	•	•				•		•	•	•	
Lithoplex HM	2	5 to 325		1	Gray	500	5		•	•	•	1	1		•		•	•	•	1
	0	-5 to 325			Gray				•						•			•	•	
Lithoplex MP	1	0 to 325		GC-LB	Gray	500		•	•	•	•	1			•		•	•	•	1
	2	0 to 325		GC-LB	Gray	500		•	•	•	•	†			•	[•	•	•	1
Lithoplex PM	2	0 to 325			Red	500			•	•	•				•	•	•	•	•	1
Lithoplex Red MP	2	0 to 325		GC-LB	Red	500			•						•			•	•	
	1	0 to 325		GC-LB	Red	500		•	•	•	•				•		•	•	•	1
Lithoplex RT	2	0 to 325		GC-LB	Red	500		•	•	•	•				•		•	•	•	1
	1	0 to 300			Green	410			•	•	•	•						•	•	
Lithoplex ST	2	0 to 300			Green	430			•	•	•	•					•	•	•	
OverDrive HD®	2	0 to 325		1	Green	430		•	•	•	1	1	1		•		•	•	•	1
SynDurance® Premium	00	-20 to 325			Green	500			•								•	•	•	•
Synthetic 460	2	-20 to 325		GC-LB	Green	500		•	•	•	•	•	•		•		•	•	•	•
SynDurance ST 220	2	-20 to 325		-	Red	500				•	•	•			•	•	•	•	•	•
SynDurance ST 460	2	-20 to 325			Red	500				•	•	•			•	•	•	•	•	•
	00-000	-20 to 325		1	Dark Amber						•						•	•	•	•
	0	-5 to 300		1	Dark Amber	1					•				•		•	•	•	1
Premium Lithium EP	1	0 to 300		LB	Dark Amber	350		•**			•				•		•	•	•	
	2	0 to 300		LB	Dark Amber	375		•**	•		•				•		•	•	•	1
Railroad Winter	0	-10 to 225			Gray									•					•	•
Curve Summer	1	-5 to 225			Gray	300					•			•					•	•
SUPERGARD® Marine Plus	2	0 to 250			Blue	300			•				•				•	•	•	
	2	0 to 325		1	Gray	500	5													1 /

				yeen						er ippnou		and Perf									-	-	-			-			
			CERTIFICATIONS THICKENER				R																	Pl	RFOR	MANC	E		
GREASES	NLGI GRADE	APPROXIMATE TEMPERATURE RANGE, °F	NSF H-2	NLGI GC-LB	Anhydrous Calcium	Lithium 12	Lithium Complex	Lithium Stearate	COLOR	DROPPING POINT RANGE, "F	% MOLY	OIL VIS @40 with Polymer	Wheel Bearing	Chassis	5th Wheel	Automotive	Steel Mill	Mining	HD On-Highway	HD Off-Highway	General Industrial	Marine	Agriculture	Pellet Mill	EP/AW (Enhanced Load Carrying)	Water Resistance	Rust Protection	Saltwater Rust Protection	Lo Temp
JT-6 [®] Super Heavy Duty 460	2	-5 to 350					٠		Magenta	500		460		•	•		•	•	•	•	•		•		•	•	•	•	
JT-6 High Performance Marine	2	0 to 250			•				Blue	290		1080	•*	•	٠			•				•	•		•	٠	•	•	
JT-6 Lo-Temp Extreme	2	-65 to 250			•				Amber	285		20						•			•				•	•	•		•
JT-6 Multi-Purpose	2	0 to 250			•				Amber	290		1080	•*	٠	•			•				•	•		•	•	•		
JT-6 Hi-Temp with Moly	2	-10 to 325					•		Gray/ Black	500	3	210	•	•	•	•	•	•	•	•	•		•		•	•	•		
JT-6 Synthetic Blend	2	-65 to 350					•		Blue	500		68.9	•	•	٠	٠	٠	•	•	•	•				•	٠	•		•
JT-6 Synthetic Hi-Temp 100	1	-10 to 350					•		Blue	500		114	_				٠	•		•	•			•	•	٠	•	•	•
JT-6 Synthetic Hi-Temp 100	2	-10 to 350					•		Blue	500		114					•	•		•	•			•	•	•	•	•	•
JT-6 Synthetic Hi-Temp 220	2	-10 -to 350					•		Blue	500		220	•	•	•	•	•	•	•	•	•		•	•	•	•	•	•	•
JT-6 Hi-Temp	1	-10 to 325		A																									
	1.5	-10 to 325		A			•		Red	500		633	•	•	٠	•	•	•	•	•	•		•	•	•	•	•		
	2	-10 to 325	A	*																									
Centra-Lube	0-00	0 to 300				•			Amber			364					•	•			•				•	•	•		•
Moly Grease	2.5	-10 to 325					•		Gray/ Black	500	1.5	144			٠		•	•		•	•		•		•	٠	•		
General Purpose	2	0 to 265						•	Dark Brown	320					•								•		•	•			
OG-5 Outside Gear Grease	1.5	25 to 275						•	Black/ Dark Brown	300	1	1570			•			•		•	•				•	•	•		
Red Lithium C	2	-5 to 280						٠	Red	340		154									•		•		•	•	•		

Lithoplex EM





Property	CITGO EM Grease	Mobil Polyrex EM	Chevron SRI Grease 2	Mobilith SHC 100	Mobil Polyrex EM 103	Shell Gadus S5 V10 2
NLGI Grade	2	2	2	2	3	2
Thickener	Lithium Complex	Polyurea	Polyurea	Lithium Complex	Polyurea	Lithium Complex
Base Oil	Synthetic	Mineral	Mineral	Synthetic	Mineral	Synthetic
Color	Blue	Blue	Dark Green	Red	Blue	Light Brown
Penetration (Unworked), 0.1 mm, ASTM D217	300	blue	255	Neu	Bide	Light Brown
Penetration (Worked/60), 0.1 mm, ASTM D217 Penetration (Worked/60), 0.1 mm, ASTM D217	295	285	280	280	250	265 to 295
Penetration Change From 60 to 1,000, 0.1 mm, ASTM D217	10	205	200	200	230	20510255
Penetration Change From 60 to 100,000, 0.1 mm, ASTM D217 Penetration Change From 60 to 100,000, 0.1 mm, ASTM D217	10	40			40	
Shell Roll, 50 hrs., 80C	19	40			40	+50
Dropping Point, C, ASTM D2265	> 280	260	243		270	260
	13.9	12.2	12.3	16.3	12.2	14
Base Oil Viscosity @ 100 C, cSt						
Base Oil Viscosity @ 40 C, cSt	100	115	116	100	115	100
Viscosity Index	140	95	97	175	95	
Copper Strip Corrosion, 24 h, 100 C, ASTM D4048	1A	1A			1A	
Corrosion Preventive Properties, ASTM D1743	Pass	Pass			Pass	-
SKF Emcor Rust Test, ASTM D6138	0	0,1 (No Rust)		0		Pass
SKF Emcor WWO Distilled Water						Pass
4-Ball Wear, mm, ASTM D2266	0.4	0.41		0.5	0.6	
4-Ball Weld, kgf, ASTM D2596				250		
Lubrication Life @ 177 C, h, ASTM D3336	ND	750+	750+		750+	
SKF R2F A						Pass
SKF R2F B @ 150C						Pass
Oil Separation, mass%, ASTM D1742	1.76	0.5			0.1	
Water Washout, Loss @ 79 C, wt%, ASTM D1264	1.9	1.9		6	0.8	
Low Temperature Torque, Running, -29 C, g-cm, ASTM D1478	384	800			1000	
Low Temperature Torque, Starting, -29 C, g-cm, ASTM D1478	1030	7500			9300	
US Steel Mobility @ -18 C, g/min				20		
Lincoln Ventmeter @ 75 F, psig @ 30s	350		225			
Lincoln Ventmeter @ 30 F, psig @ 30s	490		425			
Lincoln Ventmeter @ 0 F, psig @ 30s	790		750			
Operating Temperature, Min, C (F)			-30 (-22)			
Operating Temperature, Max, C (F)			177 (350)			
Flash Point, C (vacuum extracted oil)	271 (Calc)		260			
Pour Point, C (vacuum extracted oil)	-35 (Calc)		-15			
NBR Elastomer (hardness change/volume change)	(-2/+4.34)					
Compatibility of 90% Lithoplex EM with 10% Competitor Grease		Compatible	Compatible	Compatible	Not Determined	Compatible
Compatibility of 10% Lithoplex EM with 90% Competitor Grease		Compatible	Compatible	Compatible	Not Determined	Compatible
Compatibility of 50% Lithoplex EM with 50% Competitor Grease		DP is 460F	Compatible	Compatible	Not Determined	Compatible

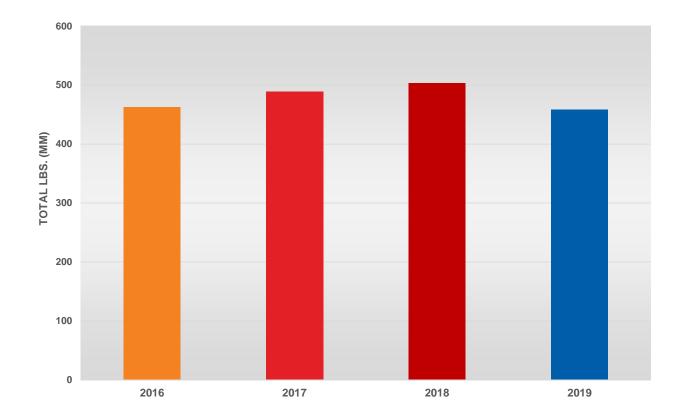


Greases

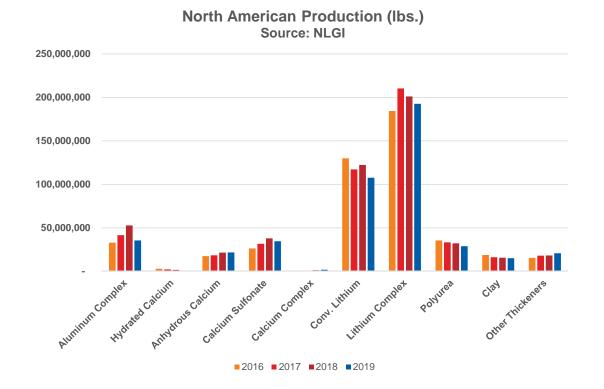
Doug Rice



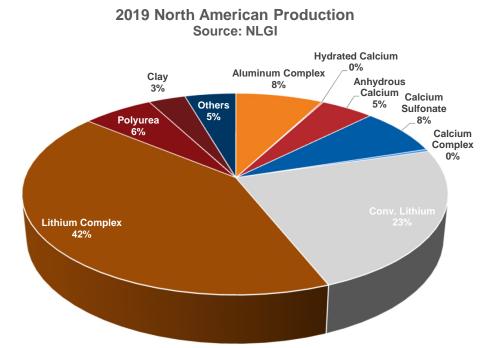
North American Grease Production



North American Production by Thickener



North American Grease Production



Grease Trends

- Stable Volume
- Complexes, Calcium Sulfonates and Polyureas increasing at the expense of other thickeners
- Lithium Complex and Lithium greases expected to continue to be market leaders
- Expect cost increases for Lithium/Lithium Complex greases due to increased demand for Lithium batteries

Grease Basics

- Grease is an oily semi-fluid to solid material
 - Oil (60-98%)
 - Thickener (2-40%)
 - Additives (0-10%)



- Thickener is typically created by chemical reaction
- Special manufacturing equipment
- Batch or continuous processes

Aluminum Complex

Applications	Advantages	Disadvantages
High Temperature Industrial – Steel Mills and Paper Mills	High Dropping Point	Poor Storage Stability
Incidental Food Contact	Can be NSF H-1	False Set
	Water Resistant	Oil Separation
	Reversible	Limited Compatibility

Anhydrous Calcium

Applications	Advantages	Disadvantages
Low to Moderate Temperature Industrial Applications	Water Resistant	Low Dropping Point
Low to Moderate Temperature Agricultural Applications	Can be NSF H-1	Not for High Temperature Applications
Incidental Food Contact	Good Pumpability	
	Shear Stable	

Calcium Sulfonate

Applications	Advantages	Disadvantages
High Temperature Industrial Applications	Corrosion Resistant	High Density may Limit Pumpability
High Temperature Mobile Applications	Water Resistant	Incompatibility with other Thickeners
Incidental Food Contact	Can be NSF H-1	Age Hardening
	Shear Stable	Higher Cost

Lithium

Applications	Advantages	Disadvantages
Moderate Temperature Industrial Applications	Good Flow Properties	Not for High Temperature Applications
Moderate Temperature Mobile Applications	Water Resistant	
	Low Oil Separation	
	Shear Stable	
	Widely Compatible	

Lithium Complex

Applications	Advantages	Disadvantages
High Temperature Industrial Applications	High Dropping Point	Higher Cost
High Temperature Mobile Applications	Good Flow Properties	
	Water Resistant	
	Low Oil Separation	
	Shear Stable	
	Widely Compatible	



Applications	Advantages	Disadvantages
Electric Motor Bearings	High Dropping Point	Higher Cost
"Fill for Life" Applications	Good Flow Properties	Limited Compatibility
High Temperature Industrial Applications	Oxidation Resistant	
High Temperature Mobile Applications		



- Molybdenum Disulfide (MoS₂)
- Graphite
- PTFE

Questions

• Please post your questions using the Q&A function.

How to Contact Us

- Lubes Answer Line
- 800-248-4684

- 8:00 AM - 12:00 PM, 1:00 PM - 5:00 PM CT (Mon - Thurs) - 8:00 AM - 12:00 PM, 1:00 PM - 4:30 PM CT (Fri)

• <u>lubeshelp@citgo.com</u>

– Available 24/7



Future Webinar Date

Future Webinar Title